

PRODUCT DATA SHEET

Sika® Unitherm® Platinum-30

Future name: Firetex® Platinum-30

Solvent-free, ultra-thin film, 2-pack, modified epoxy based intumescent fire protection coating for internally or externally exposed structural steel

DESCRIPTION

Sika® Unitherm® Platinum-30 is a solvent-free, 100 % solids, 2-pack, modified epoxy based intumescent fire protection coating for internally or externally exposed structural steel, where it provides highest durability and combined corrosion protection (up to ISO 12944, corrosivity class C5) and fire protection (up to R45). It is easily applied with standard airless spray equipment, requires no reinforcement, cures rapidly to a very tough and damage resistant finish, ready for handling and transport at the next day. Solvent-free according to Protective Coatings Directive of German Paint Industry Association (VdL-RL 04).

USES

Sika® Unitherm® Platinum-30 may only be used by experienced professionals.

Sika® Unitherm® Platinum-30 is designed primarily for in-shop application on structural steel that is to be internally or externally exposed. No additional sealers or topcoats are required unless specific lightfast coloured finishes are required.

CHARACTERISTICS / ADVANTAGES

- Ultra-thin film epoxy coating
- Solvent-free, 100 % solids
- Low odour, zero flash risk and Halogen-free
- Easy application with single-leg spray equipment
- Can be applied in 1-coat for up to 2 mm DFT (dry film thickness), no additional reinforcement required at any time
- Application directly on blast cleaned steel surfaces
- Rapid cure - next day handling and transport
- Very tough - minimal handling damage and touch-up costs
- Highly resistant to mechanical impact and damage in service
- Suitable for small sections and complex steel sections
- Very good cosmetic appearance
- Durable for a long service life
- Expected life cycle > 25 years
- Meets Type X classification (e.g. exterior conditions), no primer and top coat needed
- Excellent corrosion protection properties according to ISO 12944, corrosivity class C5 (as coating system)
- Complies with the quality requirements (level 4) of DGNB

SUSTAINABILITY

- Complies with Indoor Air Comfort Gold® limit values by EUROFINS, even as coating system

APPROVALS / CERTIFICATES

Independently fire tested and approved to major European and national standards including:

- EN 13381-8 (ETA 20/1160)
- Coating based on epoxy resin for steel protection according to EN 13501-2 and EAD 350402-00-1106, DoP, with CE-mark.

PRODUCT INFORMATION

Packaging	Sika® Unitherm® Platinum-30	15.2 kg and 3.25 kg net.
	Sika® Thinner E+B	25 l and 5 l
Appearance and colour	Light grey, approx. RAL 7035	
Shelf life	24 months	
Storage conditions	in originally sealed containers in a cool and dry environment.	
Density	~1.25 kg/l (± 0.05)	
Flash point	not applicable	
Solid content	~100 % by volume	
	~100 % by weight	

TECHNICAL INFORMATION

Tensile adhesion strength	<u>Blast cleaned Steel</u>	<u>~8 N/mm²</u>	(EN ISO 4624)
	<u>Primed Steel</u>	<u>Dependent on the primer / system</u>	
Chemical resistance	<u>H₂SO₄ (10%)</u>	<u>168 h</u>	(EN ISO 2812-1)
	<u>NaOH (10%)</u>	<u>168 h</u>	
	<u>Mineral Spirit</u>	<u>168 h</u>	
	Chemical resistance as coating system		

SYSTEM INFORMATION

System	<u>Approved generic primer types:</u> On blast cleaned steel:	a) Without priming coat b) 2-pack epoxy, e.g. Sika® Permacor®-2706 EG c) Zinc rich epoxy, e.g. SikaCor® Zinc R d) water dispersed zinc rich epoxy, e) Zinc silicate, e.g. SikaCor® Zinc ZS (+ tiecoat Sika® Permacor®-2706 EG) f) Oil alkyd for short areas e.g. Sika® Permacor®-1705
	On manually de-rusted steel: On galvanized steel: <u>Intumescent coating:</u> <u>Without topcoat:</u>	Sika Poxicolor® Primer HE NEW Sika® Permacor®-2706 EG Sika® Unitherm® Platinum-30 a) Internal exposure b) External exposure where common epoxy behaviour or visual changes of the original colour are not an issue.
	<u>With topcoat:</u> If a decorative, colour resistant finish is required, then we recommend the following topcoats (2-pack AY PUR):	SikaCor® EG-4 SikaCor® EG-5 SikaCor® PUR Color Plus Sika® Permacor®-2330 Sika® Permacor®-2230 VHS

Coating System C5 (according to ISO 12944-5)

<u>Priming:</u>	e.g. Sika® Permacor®-2706 EG
<u>Intumescent coating:</u>	Sika® Unitherm® Platinum-30
<u>Topcoat:</u>	e. g. Sika® Permacor®-2330

Decontaminable (food)

<u>Priming:</u>	e.g. Sika® Permacor®-2706 EG
<u>Intumescent coating:</u>	Sika® Unitherm® Platinum-30
<u>Topcoat:</u>	Sika® Permacor®-2707

Green Emission (IAC Gold)

<u>Priming:</u>	e.g. Sika® Permacor®-2706 EG
<u>Intumescent coating:</u>	Sika® Unitherm® Platinum-30
<u>Topcoat:</u>	Sikafloor®-305W

APPLICATION INFORMATION

Mixing ratio	Components A : B	
	<u>By weight</u>	<u>100 : 8.5</u>
	<u>By volume</u>	<u>100 : 11,4</u>
Consumption	Theoretical material-consumption/coverage without loss for medium dry film thickness:	
	<u>Dry film thickness</u>	<u>1.000 µm</u>
	<u>Wet film thickness</u>	<u>1.000 µm</u>
	<u>Consumption</u>	<u>~1.25 kg/m²</u>
	<u>Coverage</u>	<u>~0.80 m²/kg</u>
Relative air humidity	Max. 80 %, ambient temperature shall be at least ≥ 3 K above dew point.	
Surface temperature	Substrate surface and ambient: At least + 10°C, max. + 40°C* Optimum results are achieved at temperatures over + 16°C <small>* If higher temperatures occur, please consult the Technical Department for further assistance.</small>	
Pot Life	<u>At + 20°C</u>	<u>~30 min</u>
	<u>At + 35°C</u>	<u>~15 min</u>
Curing time	Curing and handling (at + 20°C)	
	<u>Touch dry</u>	<u>~8 h</u>
	<u>Hard dry</u>	
	<u>(ready for handling and transport)</u>	<u>~24 h</u>
Waiting time to overcoating	Overcoating, intervals / intercoat, waiting times (at + 20°C)	
	<u>Between primer and Sika® Unitherm® Platinum-30:</u> After the primer reached its final drying time.	
	<u>Between Sika® Unitherm® Platinum-30 coats:</u>	
	<u>Min.</u>	<u>6 h at + 20°C</u>
	<u>Max.</u>	<u>Interior: 7 days at + 20°C</u> <u>Exterior: 2 days at + 20°C</u>
	<u>Between Sika® Unitherm® Platinum-30 and SikaCor® EG-4, SikaCor® EG-5, SikaCor® PUR Color Plus, Sikafloor® 305W, Sika® Permacor®-2330, Sika® Permacor®-2230 VHS or Sika® Permacor®-2707:</u>	
	<u>Min.</u>	<u>24 h at + 20°C</u>
	<u>Max.</u>	<u>Interior: 7 days at + 20°C</u> <u>Exterior: 2 days at + 20°C</u>

Note: The previously applied coating must be dry and free from any dirt, moisture or contaminants that could prevent or reduce adhesion (clean if necessary). If waiting times are longer than stated, then the coatings should be reactivated by suitable mechanical and / or chemical means. Temporary storage or transport of coated steelwork must be carried out in an appropriate manner. It is 'good practise' that straps or chains must not be placed in direct contact with the coated surface.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

Various 'info data sheets' such as processing instructions or repair instructions. For further information please consult Sherwin-Williams GmbH.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SURFACE PREPARATION

Blast cleaned steel:

Blast-cleaning to Sa 2 ½ according to ISO 12944-4. Free from dirt, oil and grease.

Steel with manual de-rusting:

Manual de-rusting (wire brushing or power tool cleaning) according to ISO 12944-4, St. 3.

Galvanized steel:

Free from dirt, oil, grease and zinc salts. In case of permanent exposure to submersion and condensation surfaces should be sweep blasted according to ISO 12944-4.

Other surfaces:

Tests should be carried out on the specific surfaces.

For contaminated and weathered surfaces e.g. galvanized or primed areas we recommend to clean with SikaCor® Wash.

MIXING

Stir component A very thoroughly using an electric mixer (start slowly, then increase up to approx. 300 rpm). Add component B carefully and mix both components very thoroughly (including sides and bottom of the container). Mix for at least 3 minutes until a

homogeneous mixture is achieved. Fill mixed material into clean container and mix again shortly as described above. During mixing and handling of the materials always wear protective goggles, suitable gloves and other protective clothing's.

APPLICATION

Application by airless spray will give the best results and is recommended to achieve uniform thickness and appearance. In case of application by roller or brush, additional layers may become necessary to achieve the required coating thickness, depending on type of construction, site conditions, colour shade etc. Prior to application a trial on site may be useful to ensure the selected application method will provide the requested results.

Do not thin Sika® Unitherm® Platinum-30!

Brushing/Rolling:

- Smaller areas

Airless spraying:

Airless spray equipment e.g. single-leg spray equipment with a flow heater, or plural component sprayequipment.

- Pressure ratio: $\geq 66 : 1$
- Flow rate: ≥ 24 l/Min.
- Pressure rate: at least 200 bar in the spray gun
- Nozzle size 0.48 - 0.64 mm (0.019 - 0.025 inch)
- Spraying angle e.g. 20 - 40°
- Material temperature:
approx. + 35°C at the nozzle outlet

Helpful hints:

- Remove filter mesh
- Use direct material feed (without suction hose)
- At lower temperatures we recommend insulating the spray hose
- Max. 25 m length of spray hose
- Please adjust the spraying angles and nozzle sizes to your steel structure sizes to optimize overspray and consumption.

Repairs:

To make good any misses or damage, abrade adjacent areas to a matt finish, clean off all traces of dust. Mask if necessary and then apply the Sika® Unitherm® Platinum-30 immediately.

CLEANING OF EQUIPMENT

Thoroughly clean tools and equipment with Sika® Thinner E+B immediately after completion or interruption of the Sika® Unitherm® Platinum-30 application process.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sherwin-Williams` products, are given in good faith based on Sherwin-Williams` current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sherwin-Williams` recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product`s suitability for the intended application and purpose. Sherwin-Williams reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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